

MORINGA LIP BALM

with Floralipids® Moringa Oil Refined, Floralipids Moringa Butter, and Floraesters® 30



This lip balm containing Floralipids Moringa Oil Refined and **Floralipids Moringa Butter** moisturizes while improving stick stability. **Floralipids Moringa Oil Refined**, shown to be one of the most oxidatively stable botanical oils, greatly benefits the product's ease of application. **Floralipids Moringa Butter** provides occlusivity, hydration, and structure to the stick.

Phase	Trade Name	INCI	Supplier	%WT
A	Floralipids Moringa Oil Refined	Moringa Oleifera Seed Oil	Cargill Beauty	q.s.
	Floralipids Moringa Butter	Moringa Oil/Hydrogenated Moringa Oil Esters	Cargill Beauty	20.00
	Floraesters 30	Jajoba Esters	Cargill Beauty	15.00
	Carnauba Wax T-1F	Copernicia Cerifera (Carnauba) Wax	Natural Wax	4.00
	7820 Light Special Candelilla Real®	Euphorbia Cerifera (Candelilla) Wax	Multiceras	5.00
	Beeswax NF Yellow, Wax #423P	Beeswax	Koster Keunen, Inc	5.00
B	Castorwax® Wax# 496F	Hydrogenated Castor Oil	Koster Keunen, Inc	1.50
	Preservative ¹	-----	-----	q.s.
	Mixed Tocopherols LBP > 95% MXD	Tocopherol	Cargill Beauty	0.05
C	Orange 10x (Citrus Sinensis)	Citrus Aurantium Dulcis (Orange) Peel Oil	Bramble Berry	1.00

¹ Preservative: Bronidox® 1160 [INCI: Phenoxyethanol] supplied by BASF Corporation

CHARACTERISTICS

- **Penetration:** 128 - 145 dmm
- **Dropping Point:** 72.5 - 73.5°C

PROCESS

1. Combine ingredients of Phase A. Heat to 85-90°C with moderate propeller agitation.
2. Cool Phase A to 70-75°C. Add ingredients of Phase B. Mix with moderate propeller agitation.
3. Cool Phase AB to 65°C. Add Phase C to Phase AB. Mix until Orange 10x (Citrus Sinensis) is completely dispersed.
4. Pour into mold. Cool to room temperature.



PATENTS AND REGULATIONS The information presented herein is intended to illustrate the possible technical applications of our products. However, since the use of this information and our products is beyond our control, any recommendations or suggestions are made without guarantee of warranty in each country and particularly in the absence of patent rights. In addition, we recommend that the user ensures that this product is in compliance with the local regulations in force, particularly in the country where the finished product is to be consumed. It is the responsibility of the user to comply with the patents and the regulations in force.

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