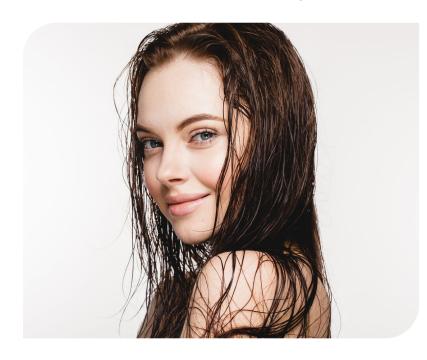
SILICONE-FREE HAIR WATER

with Floraesters K-20W® Jojoba



This styling aid is designed to condition the hair and provide easy combing after use. The product is formulated with botanical ingredients derived from jojoba and high-oleic sunflower, providing a long lasting conditioning effect and excellent fragrance retention. Floraesters K-20W Jojoba contributes to improved shine, nourishment, and combability.

Phase	Trade Name	INCI	Supplier	%WT
А	Ethanol Solutions 3, UN 1170,	Alcohol Denat.	Remet Corporation	3.00
	PG II, SDA 40-2, 200 Proof			
	Preservative1			q.s.
	Fragrance			q.s.
	Glycerox 767	PEG-6 Caprylic/Capric Glycerides	Croda International	1.00
В	Florasolvs® PEG-10	PEG-10 Sunflower Glycerides	The HallStar Company	2.00
	Sunflower			
	Glycerin 99.7% USP Kosher	Glycerin	Acme-Hardesty Co.	2.00
С	Floraesters K-20W Jojoba	Hydrolyzed Jojoba Esters (and) Water (Aqua)	Cargill Beauty	1.00
D	Catinal STC-25W	Steartrimonium Chloride	Toho Chemical Industry,	1.00
			Co., Ltd.	
С	Deionized Water	Water		q.s.

¹ Preservative: Bronidox® 1160 [INCI: Phenoxyethanol] supplied by BASF Corporation

PROCESS

- 1. Mix the preservative with the Ethanol Solutions 3, UN 1170, PG II, SDA 40-2, 200 Proof of Phase A with moderate propeller agitation until uniform.
- 2. Mix the fragrance with the Glycerox 767 until uniform. Slowly add to Phase A with moderate propeller agitation. Continue mixing until the Phase is completely clear.
- 3. Mix the Florasolvs PEG-10 Sunflower with the glycerin until uniform. Add to Phase A slowly with moderate propeller agitation. Mix until uniform.
- 4. Add the Floraesters K-20W Jojoba to Phase AB with moderate propeller agitation. Continue mixing until completely homogeneous.
- 5. Add the Catinal STC-25W to Phase ABC with moderate propeller agitation. Continue mixing until completely homogeneous.
- 6. Add Phase ABCD to the deionized water of Phase E very slowly. Continue mixing with moderate propeller agitation until uniform. Cargill Beauty

Note: All mixing is done at room temperature.



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