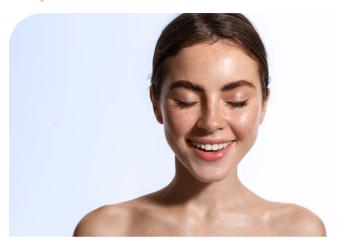
## **MULTI-BOTANICAL** FACIAL CLEANSING

with Floralipids® Moringa Oil Refined, Floramac® 10, and Floraesters K-100® Jojoba



This blend combines a representative ingredient from four main botanical sources. Specially formulated with Moringa, Macadamia, and Jojoba, the product applies easily to the face and can be rinsed clean with water. This cleansing product helps to remove make-up, oil, and sunscreens found in many of today's common daily-wear facial products. It displays superior cleansing and rinse-off characteristics and still maintains a lightweight texture not found in many cleansing oils.

| Phase | Trade Name               | INCI   | Supplier                | %WT   |
|-------|--------------------------|--|-------------------------|-------|
| А     | Floralipids Moringa Oil  | Moringa Oleifera Seed Oil                          | Cargill Beauty          | 16.00 |
|       | Refined                  |  |                         |       |
|       | Floramac 10              | Ethyl Macadamiate                                  | Cargill Beauty          | 51.00 |
|       | Hicall K-230             | Mineral Oil  | Kaneda Co, Ltd.         | q.s.  |
| В     | Floraesters K-100 Jojoba | Hydrolyzed Jojoba Esters (and) Jojoba Esters (and) | Cargill Beauty          | 1.00  |
|       |                          | Water (Aqua)                                       |                         |       |
|       | Propylene Glycol USP/EP  | Propylene Glycol                                   | Ashland                 | 2.00  |
| С     | Florasolvs® PEG-10       | PEG-10 Sunflower Glycerides                        | The HallStar Company    | 1.00  |
|       | Sunflower                |  |                         |       |
|       | Emalex GWIS-320          | PEG-20 Glyceryl Triisostearate                     | Nihon Emulsion Co, Ltd. | 14.00 |
| D     | DL-Alpha-Tocopherol      | Tocopherol   | BASF Corporation        | 0.10  |
|       | Fragrance                |  |                         | q.s.  |
|       | Preservative             |  |                         | q.s.  |

## **CHARACTERISTICS**

• Clarity: 95 - 99% Transmittance



## **PROCESS**

- 1. Mix the ingredients of Phase A with moderate propeller agitation at room temperature.
- 2. In a separate vessel, mix the ingredients of Phase B at room temperature.
- 3. Add the ingredients of Phase C in the order listed into Phase B at room temperature.
- 4. Add Phase BC to Phase A with moderate propeller agitation at room temperature.
- 5. Add the ingredients of Phase D in the order listed to Phase ABC. Continue mixing at room temperature with moderate propeller agitation until the formula is uniform.

