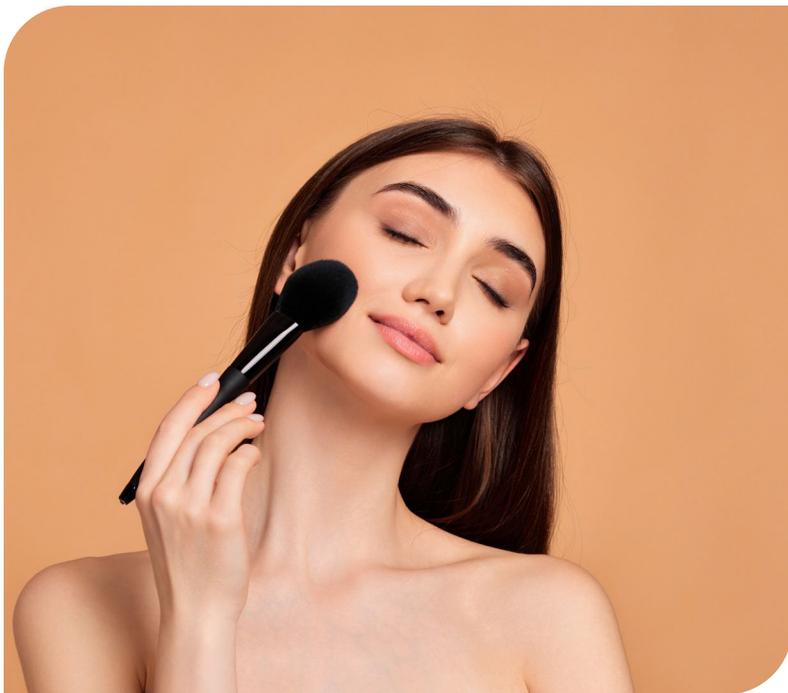


BOLD PAYOUT PRESSED POWDER

with Florasun® 90 and Floraesters® 15



Phase	Trade Name	INCI	Supplier	%WT
A	Synafil® S 115	Synthetic Fluorophlogopite	Eckart America	q.s.
	Mondana 08 HT	Talc	Elementis Specialties	40.00
	Tres BN® PUHP1109	Boron Nitride	Saint-Gobain Advanced Ceramics	1.00
B	Unipure® Red LC 381 AS	Iron Oxides (and) Triethoxycaprylylsilane	Sensient Cosmetic Technologies	0.60
	Unipure® Yellow LC 182 AS	Iron Oxides (and) Triethoxycaprylylsilane	Sensient Cosmetic Technologies	2.20
	Unipure® Black LC 989 AS	Iron Oxides (and) Triethoxycaprylylsilane	Sensient Cosmetic Technologies	0.35
	Potassium Sorbate FCC	Potassium Sorbate	Tri-K Industries Inc.	0.10
	Versene® 220 Crystals	Tetrasodium EDTA	The Dow Chemical Co.	0.05
	Chelating Agent			
C	Florasun 90	Helianthus Annuus (Sunflower) Seed Oil	Cargill Beauty	3.00
	Floraesters 15	Jjoba Esters	Cargill Beauty	3.00
	Covi-Ox® T 70 C	Tocopherol	BASF Corporation	0.10
	Preservative ¹	-----	-----	q.s.

¹ Preservative: *sensiva*® PA 20 [INCI: Phenethyl Alcohol (and) Ethylhexylglycerin] supplied by Schülke Inc.

PROCESS

1. Add all the ingredients of Phase A to a blender and mix until uniform.
2. Add all of the ingredients of Phase B to the blender and mix until uniform.
3. In a separate vessel, mix all of the ingredients of Phase C.
4. Add approximately 15% of Phase C to Phase AB and mix until uniform.
5. Repeat until all of Phase C has been added to Phase AB.
6. Press the mixture at 3g per pan (1 inch square pan).

Florasun 90 and **Floraesters 15** work together to help bind pigments in this high-color-payout pressed powder. In addition, these multifunctional Cargill Beauty emollients enhance the stability of the formulation, reducing color and odor changes over time.



PATENTS AND REGULATIONS The information presented herein is intended to illustrate the possible technical applications of our products. However, since the use of this information and our products is beyond our control, any recommendations or suggestions are made without guarantee of warranty in each country and particularly in the absence of patent rights. In addition, we recommend that the user ensures that this product is in compliance with the local regulations in force, particularly in the country where the finished product is to be consumed. It is the responsibility of the user to comply with the patents and the regulations in force.

Formula Number: M038, Revision Date: January 2023

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