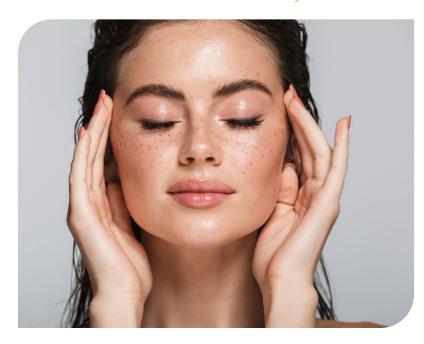
HYDRATING, LONG-**WEARING MAKE-UP PRIMER**

with Floraesters K-20W[®] Jojoba



Floraesters K-20W Jojoba is a botanically-based emollient that enhances primer formulations by providing skin hydration, and improving coverage and longevity of make-up on the skin. This light weight, non-greasy primer glides on with a silky feel and softens the appearance of imperfections.

Phase	Trade Name	INCI	Supplier	%WT
А	Deionized Water	Water		q.s.
	StarDesign Care	Hydroxypropyl Starch Phosphate	Cargill Beauty	2.00
	Actigum CS 11 QD	Sclerotium Gum	Cargill Beauty	0.75
В	Preservative ¹			q.s.
	Versene® Na2 Crystals	Disodium EDTA	The Dow Chemical Co.	0.10
	Chelating Agent			
С	Glycerin	Glycerin	Cargill Beauty	1.00
	Floraesters K-20W Jojoba	Hydrolyzed Jojoba Esters (and) Water (Aqua)	Cargill Beauty	1.00
	Deionized Water	Water		5.00
D	Covapearl Satin 931	Titanium Dioxide (and) Mica	Sensient Cosmetic	2.00
			Technologies	

¹ Preservative: Microcare® PHD [INCl: Phenoxyethanol (and) Decylene Glycol (and) Propylene Glycol] supplied by Thor Specialties Ltd.

CHARACTERISTICS

• pH: 6 - 7

• Viscosity: 41 - 59kcP

Cargill Beauty Unleashing Nature Sustainably

PROCESS

- 1. Combine the ingredients of Phase A with rapid homogenizer agitation at room temperature until fully dispersed and uniform.
- 2. Add the ingredients of Phase B to Phase A in the order listed with rapid to moderate propeller agitation at room temperature until uniform.
- 3. In separate vessel, mix the ingredients of Phase C at room temperature. Add Phase C to Phase AB with moderate propeller agitation until uniform.
- 4. Add Phase D to Phase ABC with moderate propeller agitation at room temperature until uniform. Remove from mixing.

