

Envirotemp 200 fluid THE SYNTHETIC ESTER SOLUTION.

Envirotemp 200 synthetic ester fluid is a less flammable dielectric liquid ideally suited for use in free-breathing transformers (both new and retrofill) and is also proven in traction transformers. Envirotemp 200 fluid has been thoroughly evaluated and conforms to IEC 61099 "Specifications for Unused Synthetic Organic Esters for Electrical Purposes".

Envirotemp 200 is a robust fluid that provides long-term stability even when exposed to extreme temperature variations. It offers increased fire safety, high temperature performance, superior moisture tolerance and greater environmental protection.

Enhanced transformer performance

Envirotemp 200 is uniquely formulated to enhance transformer performance under all types of conditions.

- Excellent thermal and lubricity properties at both high and normal operating temperatures.
- Unique formulation with a pour point below -50°C enables application in extremely cold climates.

Thoroughly evaluated and certified

Envirotemp 200 has been thoroughly evaluated, and conforms to IEC 61099 "Specifications for Unused Synthetic Organic Esters for Electrical Purposes.

- Keeps the cellulose paper drier slowing the aging rate of the solid insulation system.
- Enables application within compact transformers.

Improved environmental protection

Envirotemp 200 is an environmentally superior alternative to mineral oil and silicone because it is classified as readily biodegradable (OECD 301) and non-hazardous in water and soil.

Superior moisture tolerance

Envirotemp 200 can absorb significantly more water than mineral oil before reaching saturation while still maintaining its dielectric strength.

- Keeps the cellulose paper drier slowing the aging rate of the solid insulation system.
- Enables application within compact transformers.

High fire point delivers increased fire safety

Envirotemp 200 fluid is ideally used in applications such as densely populated areas where fire safety is a top priority, including enclosed spaces and transformers positioned in close proximity to people and/or other equipment.

- Its high fire point (310°C vs 160°C for mineral oil) and excellent heat transfer characteristics make it an inherently ignition-resistant fluid.
- Enables organizations reduce or even eliminate fire mitigation systems.

Long-term stability under extreme temps

Envirotemp 200 is a robust fluid that provides long-term stability even when exposed to extreme temperature variations.

It also possesses excellent oxidation stability.

Envirotemp™ 200 fluid values and specification units

| PROPERTY | TEST METHOD | IEC 61099 PERMISSIBLE VALUES | TYPICAL |
|--------------------------------------|--|---------------------------------|-------------|
| PHYSICAL | | | |
| Colour | ISO 2211 | ≤ 200 Hazen | ≤ 200 Hazen |
| | ISO 2049 | | 0,5 |
| Appearance | Visual clear, free from water, suspended matter and sediment | | |
| Density at 20 °C (kg/dm³) | ISO 3675, ISO 12185 | ≤ 1000 | 972 |
| Kinematic viscosity (mm²/s) | ISO 3104 | | |
| 100 ℃ | | | 5,6 |
| 40 °C | | ≤ 35 | 31 |
| -20 ℃ | | ≤ 3000 | 1500 |
| Flash-point (°C) | ISO 2719 | ≥ 250 | >250 |
| Fire-point (°C) | ISO 2592 | ≥ 300 | >300 |
| Pour-point (°C) | ISO 3016 | ≤ -45 | <-45 |
| CHEMICAL | | | |
| Water content (mg/kg) | IEC 60814 | ≤ 200 ^a | <90 |
| Acidity (mg KOH/g) | IEC 62021 -1, IEC 62021 -2 | ≤ 0,03 | 0,01 |
| Oxidation stability, 164 h | IEC 61125, Method C | | |
| Total acidity (mg KOH/g) | | ≤ 0,3 | 0,25 |
| Total sludge (% mass) | | ≤ 0,01 | 0,005 |
| ELECTRICAL | | | |
| Break down voltage (kV) | IEC 60156 | ≥45 ^a | >60 |
| Dielectric dissipation factor (tanδ) | IEC 60247, IEC 61620 | | |
| 90 °C and 50 Hz | | $\leq 0,03^a$ | 0,02 |
| DC resistivity at 90 °C (GΩ-m) | IEC 60247 | ≥ 2 | 10 |

^a for untreated liquid, as received

Since its introduction, there has not been a reported fire-related failure of an Envirotemp 200 fluid-filled transformer.







Because of its fire-resistant characteristics, Envirotemp 200 fluid is ideally used in applications such as densely populated areas where fire safety is a top priority, including enclosed spaces and transformers positioned in close proximity to people and/or other equipment.

- The high fire point (310°C vs 160°C for mineral oil) and excellent heat transfer characteristics of the fluid make it an inherently ignition-resistant material.
- Transformers filled with this less-flammable fluid can enable organizations to reduce or even eliminate fire mitigation systems.

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contact us - envirotempfluids.com

Cargill Industrial Specialties PO Box 5700 Minneapolis, MN 55443 USA +1 800 842 3631 NAenvirotemp@cargill.com

India

Cargill India Pvt Ltd 14th Floor, Building 9A DLF Cyber City, Phase III Gurgaon 122 002, Haryana, India +91 124 4090489 Indiaenvirotemp@cargill.com

Asia/Australia

Cargill Industrial Specialties Level 22, Menara TM, Off Jalan Pantai Baru, 59200 Kuala Lumpur, Malaysia +603-2246-3111 AAenvirotemp@cargill.com

China

Cargill Industrial Specialties Shanghai International Commerce Center 10F-12F, One ICC, 999 Huaihai Road(M), 200031 Shanghai, China +86-21-3332-7107 Chinaenvirotemp@cargill.com

Cargill Industrial Specialties - Cargill B.V. Evert van de Beekstraat 378, 1118 CZ Schiphol The Netherlands +31 20 500 6695 EMEAenvirotemp@cargill.com

Cargill Especialidades Industriais Avenida Dr. Chucri Zaidan, 1240, Torre Diamond – 6° andar São Paulo, SP CEP 04711-130 Brasil +55 11 5099 3458 Saenvirotemp@cargill.com

Cargill Industrial Specialties Barbaros mah. Kardelen Sokak Palladium Tower No:2/4-5-6-7 34746 Atasehir, Istanbul Turkey +90 216 554 18 00 -CIS-SalesTR@Cargill.com

Envirotemp 200 fluid is a Cargill product.

