Product Description

Altor® 200 polyaspartic ester is an ultra-fast reacting, low-color, solvent-free, amine-functional co-reactant for polyisocyanates. Altor® 200 polyaspartic ester was developed for high-solids, two-component polyurethane and urea coatings. The Altor® products can be applied direct to metal as one-coat solutions in environments with low to moderate protection needs. For extreme environments, the polyaspartic coating can act as the intermediate and topcoat in one layer, increasing productivity and reducing operation costs.

Altor® 201 or Altor® 202 products can be blended with Altor® 200 polyaspartic ester to obtain customized work and dry time characteristics when formulating high-solids polyurea topcoats. For polyaspartic products, humidity and substrate moisture control is crucial as water accelerates curing.

Applications

- Concrete coatings
- Infrastructure steel surfaces
- Railcar exterior coatings
- Cleanroom coatings
- Institutional coatings
- Flexible roof coatings
- Windmill coatings – towers & blades

Advantages

- Low color
- Low VOC
- UV and chemical resistant
- Compatible with many polyisocyanates and prepolymer
- Ultra-fast curing and return-to-service

Typical Properties

<table>
<thead>
<tr>
<th></th>
<th>TYPICAL VALUE</th>
<th>UNIT OF MEASURE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>70</td>
<td>APHA</td>
</tr>
<tr>
<td>Moisture</td>
<td>0.03</td>
<td>%</td>
</tr>
<tr>
<td>Viscosity @ 25°C</td>
<td>75</td>
<td>cP</td>
</tr>
<tr>
<td>Density @ 25°C</td>
<td>8.82</td>
<td>lb/gal</td>
</tr>
<tr>
<td>Amine Value</td>
<td>243</td>
<td>mg KOH/g sample</td>
</tr>
<tr>
<td>Amine Equivalent Weight</td>
<td>Approx. 234</td>
<td>AEW</td>
</tr>
<tr>
<td>Gel Time</td>
<td>&lt; 2</td>
<td>min</td>
</tr>
</tbody>
</table>

Note: Data is based on lab testing performed with HDI hexamethylene diisocyanate (NCO content 22.5-23.9%).
Compatibility
Altör® 200 polyaspartic ester is compatible with most polyisocyanates, however, compatibility testing prior to large-scale application is recommended to ensure safe use.

Packaging, Storage, and Handling
Product is available in drums and totes. Keep away from extreme heat, cold, and moisture. Please refer to the product's safety data sheet for shipping, safety, and handling.

Note: It is recommended that opened drums use a desiccant tube in the bleed bung and are covered with a nitrogen blanket if the drum will be stored as a partial for later use.

Shelf Life
The recommended shelf life is 12 months in unopened containers maintained at a proper storage temperature of 25°C.

Environmental and Safety
Please refer to the product’s safety data sheet.

If you have further questions do not hesitate to reach out to your local representative.