



# Allergen Programs

Issue Date: April 2025

Product Category(s): Animal Protein

Region: North America

Thank you for requesting information regarding the Allergen Control Programs of Cargill protein products. Cargill places an extremely high importance on ensuring food safety and quality for our customers. Cargill is an active participant in a joint commitment with customers to deliver the highest level of food safety and quality in products.

At Cargill facilities, products are produced under fully implemented Hazard Analysis of Critical Control Point (HACCP) plans or Hazard Analysis Risk-based Preventive Control (HARPC) plans which require a hazard analysis of the production process and an identification of potential biological, physical and chemical hazards that might be introduced into the products. These HACCP/HARPC plans are reassessed annually or as required by the appropriate governmental agency both in the U.S. and Canada. Allergens have been considered in the hazard analysis for each Cargill facility and, where appropriate, programs have been established around the handling of any allergen containing ingredients. Additionally, all established allergen programs are a part of internal audits and annual third party GFSI certified audits.

The following Cargill facilities currently do not purchase in or process any allergen containing ingredients as listed by the United States or Canada;

<b>Cargill Beef Harvest</b>	Est. 86E – Friona, TX -	Est. 86K – Dodge City, KS	Est. 86R – Ft. Morgan, CO	Est. 86M – Schuyler, NE	Est. 9400 – Wyalusing, PA
	Est. 93 – High River, Alberta Canada	Est. 51 – Guelph, Ontario Canada			
<b>Cargill Non-Harvest Raw Further Processed</b>	Est. 146 - Brampton, ON	Est. 86F – Ft. Worth, TX	Est. 146A – Spruce Grove, AB	Est. 86G – Newnan, GA	Est. 31913 – Fresno, CA
	Est. 46700 – Camp Hill, PA	Est. 86F – Ft. Worth, TX			
<b>Cargill Lab / Distribution</b>	Est. P-18-a – Mt. Crawford, VA	Wichita, KS (CIC) (86X, P-86X) - Soy, Wheat, Eggs, Milk, Fish, Sesame, Gluten, Mustard			

All Cargill facilities under the jurisdiction of the Food and Drug Administration (FDA), United States Department of Agriculture (USDA) Food Safety and Inspection Services (FSIS) branch and/or Canadian Food Inspection Agency (CFIA) are required to submit product labels for review or meet specific standards of identity prior to being applied to the product. There are no allergenic ingredients covered by the Big 9 allergen list or Health Canada 10 Allergenic ingredients list that are allowed to be undeclared on the product label. Therefore, all

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## Contact

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allergenic ingredients are fully declared on the primary product label. Any products relabeled prior to the end consumer, should retain the full ingredient deck to ensure all allergenic ingredients are fully disclosed to the end consumer.

The following Cargill facilities manage the following allergen containing ingredients through internal allergen control programs:

<b>Cargill Non-Harvest Further Processed</b>	Est. 2133 / P-29 – Albert Lea, MN = Fish	Est. 21171 / P-21171 – Ft. Worth, TX = Egg, Milk, Soy, Wheat, Fish, Mustard, Gluten	Est. P-635 / 635 – Waco, TX = Soy	Est. 86J / P7117 – Nebraska City, NE	Est. 86C / P-86C - Columbus, NE =Milk, Soy, Wheat & Mustard
	Est. P-7935 – Timberville, VA = Soy, Mustard	Est. 46069 - Round Rock = Soy, Wheat, Milk, Egg, Tree Nuts, Sesame, Gluten			
<b>Cargill Poultry Harvest</b>	Est. 470 - London, ON = Soy, Wheat, Gluten	Est. P-963 - Springdale, AR = Milk	Est. P-18 – Dayton, VA =	Est. P-961 – California, MO =	
<b>Cargill Non-Harvest Raw Further Processed</b>	Est. Est. 700 – Calgary, AB = Wheat, Soy, Gluten	Est. 924A – Butler, WI = Wheat, Soy, Milk, Gluten	Est. 85M – Marshall, MO	Est. 216 - Guelph, ON	Est. 93B - Chambly, QB = Milk, Soy, Wheat, Mustard, Gluten
	Est. 20654 – Milwaukee, WI = Milk	Est. 86A – Columbia, SC = Milk	Est. 86P - Hazelton, PA = Milk	Est. 47258 – North Kingston, RI	
<b>Cargill Egg</b>	Est. G-1215/P-5617 - Monticello, MN = Egg, Milk, Soy, Sesame & Wheat	Est. G-21377 / P-21377 - Mason City, IA = Egg & Milk	Est. G-1804 / P-1804 - Lake Odessa, MI = Egg, Milk, Soy	Est. P-46373 - Big Lake, MN = Egg & Milk	

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