BOTANIBUTTER® LIP BALM

with BotaniButter[™], Floraesters[®] 15, Floraesters[®] 70 and L22[®]



This luxurious lip balm containing **BotaniButter™** leaves lips feeling soft and hydrated. A kiss of hydration in the palm of your hand!

Phase	Trade Name	INCI	Supplier	%WT
А	Castor Oil, Standard Liquid 881	Ricinus Communis (Castor) Seed Oil	ACME Hardesty	q.s.
	Floraesters® 15	Jojoba Esters	Cargill	5.00
	L22®	Jojoba Oil/Macadamia Seed Oil Esters (and) Squalene (and) Phytosteryl Macadamiate (and) Phytosterols (and) Tocopherol	Cargill	2.00
	BotaniButter™	Behenyl/Oleyl Behenate/Oleate Esters	Cargill	12.00
	Kester Wax K-59	Stearyl Stearate	Koster Keunen	2.50
	Carnauba Wax T-1F	Copernicia Cerifera (Carnauba) Wax	Ceras Salustiano	5.50
	7820 Light Special Candelilla Real®	Euphorbia Cerifera (Candelilla) Wax	Multiceras	6.00
	Beeswax NF Yellow, Wax #423P	Beeswax	Koster Keunen	3.00
	Floraesters® 70	Jojoba Esters	Cargill	1.00
	Castorwax® Wax #496F	Hydrogenated Castor Oil	Koster Keunen	1.00
В	Bronidox® 1160	Phenoxyethanol	BASF	0.30
	Mixed tocopherols LBP >95%	Tocopherol	Cargill	0.05
	Nat. Strawberry Cream Flavor	Flavor	Flavorchem	q.s.

CHARACTERISTICS

• Penetration: 347-365 dmm (Precision Scientific-Petroleum Instrument Company - ASTM method D 1321- 92)

• **Dropping point:** 72.1 - 73.7 °C

PROCESS

- 1. Combine ingredients of Phase A and heat to 85-90°C with moderate agitation.
- 2. Cool batch to 75°C; add Phase B and mix with moderate propeller agitation. Fill containers immediately



