# State-of-the-art prototyping

At Cargill's Minneapolis Research and Development Center, more than 200 product and application experts work collaboratively with customers to translate the latest trends into innovative product solutions. Our expertise, together with state-of-the-art testing and prototyping capabilities, helps customers get new products to market faster.

### **Explore our latest prototypes:**

**Bakery** 

**Beverages** 

Functional Foods & Beverages

**Snacks** 

Sugar Reduction



## **Bakery**

The emotional connection to bakery products is unlike any other. Thanks to innovative new ingredients, it's now possible to offer guilt-free indulgence.

Sea Salt Chocolate Chip Cookie

Almond-Cinnamon Breakfast Biscuit





## Sea Salt Chocolate **Chip Cookie**

Featuring ViaTech™ stevia leaf extract, Zerose® erythritol, PURIS<sup>™</sup> pea protein, Wilbur<sup>®</sup> organic semi-sweet chocolate chips, RSPO-certified palm oil and sea salt



**Erythritol** Palm Oil Pea Protein Stevia Leaf Extract Tapioca Syrup





- Label-friendly formulation with organic chocolate chips
- Features RSPO-certified segregated palm oil for a sustainable, traceable supply

INGREDIENTS: Organic Bittersweet Chocolate (Organic Chocolate Liquor, Organic Sugar, Organic Cocoa Butter, Organic Sunflower Lecithin), Enriched Wheat Flour (Wheat Flour, Niacin, Reduced Iron, Thiamine Mononitrate, Riboflavin, Folic Acid), Sugar, Palm Oil, Pea Protein, Whole Eggs, Erythritol, Tapioca Syrup, Vanilla Extract, Corn Starch, Baking Soda, Sea Salt, Stevia Leaf Extract.

Cargill ingredients are in **bold**.

**ALLERGEN STATEMENT:** Contains Wheat and Egg.

Produced in a facility that uses: Dairy (Milk), Soy, Peanuts.

Tree Nuts, Fin Fish, Crustacea and Sesame.







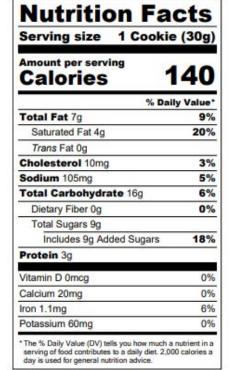
PURIS™ Pea Protein is a licensed trademark of PURIS Proteins, a Cargill strategic partner.

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Prototype: ARE000460001 (8/23)





## Almond-Cinnamon Breakfast Biscuit

Featuring Cargill postbiotic and RSPO-certified segregated palm oil



Postbiotic Palm Oil



- Each serving contains 500mg of EpiCor® Dried Yeast Fermentate, a postbiotic ingredient made using Saccharomyces cerevisiae\*
- 9g whole grains per serving
- RSPO-certified segregated palm oil provides a sustainable, traceable supply

#### **INGREDIENTS:**

Cookie: Sugar, Whole Wheat Flour, Enriched Flour (Wheat Flour, Malted Barley Flour, Niacin, Reduced Iron, Thiamine Mononitrate, Riboflavin, Folic Acid), Palm Oil, Whole Grain Oats, Dried Yeast Fermentate, Cinnamon, Salt, Baking Soda, Natural Flavors, Soy Lecithin.

*Filling:* Powdered Sugar, Almonds, Palm Oil, Natural Flavors with Caramel Color, Salt, Ammonium Bicarbonate.

Cargill ingredients are in **bold**.

**ALLERGEN STATEMENT:** Contains Wheat, Soy and Tree Nuts.

**Produced in a facility that uses:** Dairy (Milk), Egg, Peanuts, Fin Fish, Crustacea and Sesame.

Nutrition	<b>Facts</b>
Serving size	2 Cookies (30g)
Amount per serving Calories	150
	% Daily Value*
Total Fat 7g	9%
Saturated Fat 3g	15%
Trans Fat 0g	
Cholesterol 0mg	0%
Sodium 65mg	3%
Total Carbohydrate 20g	7%
Dietary Fiber 1g	4%
Total Sugars 10g	
Includes 10g Added Sugars	20%
Protein 2g	
Vitamin D 0mcg	0%
Calcium 20mg	0%
Iron 1.1mg	6%
Potassium 65mg	0%

The % Daily Value (DV) tells you how much a nutrient in a serving of food contributes to a daily diet, 2,000 calories a day is used for general nutrition

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## Beverages

Modern beverages are playing a big role in consumers' daily lives. Reducing sugar, adding function and creating sessionable experiences are key strategies for success.

Pina Colada-Flavored Mixer

Tropical Fruit-Flavored Functional Water





### Pina Colada-Flavored Mixer

Featuring EverSweet<sup>®</sup> stevia sweetener + ClearFlo<sup>™</sup> natural flavor, citric acid, sodium citrate and Zerose<sup>®</sup> erythritol



Stevia Sweetener<sup>1</sup> Natural Flavor<sup>2</sup>





- Zero added sugars
- EverSweet + ClearFlo dramatically improves sweetness quality and dissolution
- Citrates enhance flavor & extend shelf life

INGREDIENTS: Carbonated Water, Natural Flavors, Citric Acid, Stevia Sweetener and Natural Flavor, Malic Acid, Sodium Citrate.

Cargill ingredients are in **bold**.

**Produced in a facility that uses:** Wheat, Soy, Dairy (Milk), Egg, Peanuts, Tree Nuts, Fin Fish, Crustacea and Sesame.





Nutrition	<b>Facts</b>
Serving size	4 fl oz (120g)
Amount per serving Calories	0
	% Daily Value
Total Fat 0g	0%
Saturated Fat 0g	0%
Trans Fat 0g	
Cholesterol 0mg	0%
Sodium 10mg	0%
Total Carbohydrate < 1g	0%
Dietary Fiber 0g	0%
Total Sugars 0g	
Includes 0g Added Sugars	0%
Erythritol < 1g	
Protein 0g	
Vitamin D 0mcg	0%
Calcium 0mg	0%
Iron 0mg	0%
Potassium 0mg	0%

EverSweet® is a product of Avansya, a joint venture of DSM and Cargill.

<sup>1</sup> EverSweet: No GMO Ingredients Process Verified by SGS (sgs.com/non-gmo)

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Prototype: WOL000780001 (8/23)



<sup>&</sup>lt;sup>2</sup> ClearFlo: Non-GMO Project Verified

#### **Tropical Fruit Flavored Functional Water**

Featuring EverSweet® stevia sweetener + ClearFlo™ natural flavor



Stevia Sweetener<sup>1</sup> Natural Flavor<sup>2</sup>



- Zero added sugar
- Good source of vitamins and minerals

**INGREDIENTS:** Water, Monocalcium Phosphate, Natural Flavors, Citric Acid. Trisodium Citrate. Magnesium Sulfate. Stevia Sweetener and Natural Flavor. Malic Acid. Fruit and Vegetable Juice Color. Ascorbic Acid, Maltodextrin, Niacinamide, Zinc Bisglycinate, D-Calcium Pantothenate, Pyridoxine HCI, Riboflavin, Thiamine Mononitrate, Folic Acid.

Cargill ingredients are in **bold**.

Produced in a facility that uses: Wheat, Soy, Dairy (Milk), Egg, Peanuts. Tree Nuts. Fin Fish. Crustacea and Sesame.



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#### **Nutrition Facts**

Serving size 12 fl oz (355ml)

Amount per serving	5
Calories	<u> </u>
% Dai	ly Value*
Total Fat 0g	0%
Saturated Fat 0g	0%
<i>Trans</i> Fat 0g	
Cholesterol 0mg	0%
Sodium 90mg	4%
Total Carbohydrate 1g	0%
Dietary Fiber 0g	0%
Total Sugars 0g	
Includes 0g Added Sugars	0%
<b>Protein</b> 0g	
Vitamin D 0mcg	0%
Calcium 180mg	15%
Iron 0.2mg	0%
Potassium 0mg	0%
Vitamin C 142mg	160%
Thiamin 1.7mg	140%
Riboflavin 1.9mg	150%
Niacin 22.3mg NE	140%
Vitamin B <sub>6</sub> 2.2mg	130%
Folate 745mcg DFE (445mcg folic acid)	190%
Pantothenic acid 11.2mg	220%
Magnesium 60mg	15%
Zinc 2.9mg	25%

The % Daily Value (DV) tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice



# Functional Foods & Beverages

In the ongoing quest for better-for-you choices, functional benefits like energy, dietary and immune support are a solid way to add value and differentiate your product.

Blackcurrant-Flavored Functional Gummy

Almond-Cinnamon Breakfast Biscuit

<u>Tropical Fruit-Flavored Functional Water</u>





## Blackcurrant-Flavored Functional Gummy

Featuring EpiCor® postbiotic and citric acid



EpiCor®



- Each serving contains 500mg of EpiCor® Dried Yeast Fermentate, a postbiotic ingredient made using Saccharomyces cerevisiae\*
- · Citric acid enhances flavor & extends shelf life

**INGREDIENTS:** Glucose Syrup, Sugar, Water, Dextrin, Dried Yeast Fermentate, Pectin, Sodium and Potassium Tartrate, Maltodextrin, Sodium Polyphosphate, Citric Acid, Ascorbic Acid, Vegetable Oil, Carnauba Wax, Flavoring.

Cargill ingredients are in **bold**.

**Produced in a facility that uses:** Wheat, Soy, Dairy (Milk), Egg, Peanuts, Tree Nuts, Fin Fish, Crustacea and Sesame.





\*Daily Value (DV) not established.

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## Almond-Cinnamon Breakfast Biscuit

Featuring Cargill postbiotic and RSPO-certified segregated palm oil



Postbiotic Palm Oil



- Each serving contains 500mg of EpiCor® Dried Yeast Fermentate, a postbiotic ingredient made using Saccharomyces cerevisiae\*
- 9g whole grains per serving
- RSPO-certified segregated palm oil provides a sustainable, traceable supply

#### **INGREDIENTS:**

Cookie: Sugar, Whole Wheat Flour, Enriched Flour (Wheat Flour, Malted Barley Flour, Niacin, Reduced Iron, Thiamine Mononitrate, Riboflavin, Folic Acid), Palm Oil, Whole Grain Oats, Dried Yeast Fermentate, Cinnamon, Salt, Baking Soda, Natural Flavors, Soy Lecithin.

*Filling:* Powdered Sugar, Almonds, Palm Oil, Natural Flavors with Caramel Color, Salt, Ammonium Bicarbonate.

Cargill ingredients are in **bold**.

**ALLERGEN STATEMENT:** Contains Wheat, Soy and Tree Nuts.

**Produced in a facility that uses:** Dairy (Milk), Egg, Peanuts, Fin Fish, Crustacea and Sesame.

Nutrition	<b>Facts</b>
Serving size	2 Cookies (30g)
Amount per serving Calories	150
	% Daily Value*
Total Fat 7g	9%
Saturated Fat 3g	15%
Trans Fat 0g	
Cholesterol 0mg	0%
Sodium 65mg	3%
Total Carbohydrate 20g	7%
Dietary Fiber 1g	4%
Total Sugars 10g	
Includes 10g Added Sugars	20%
Protein 2g	
Vitamin D 0mcg	0%
Calcium 20mg	0%
Iron 1.1mg	6%
Potassium 65mg	0%

The % Daily Value (DV) tells you how much a nutrient in a serving of food contributes to a daily diet, 2,000 calories a day is used for general nutrition

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#### **Tropical Fruit Flavored Functional Water**

Featuring EverSweet® stevia sweetener + ClearFlo™ natural flavor



Stevia Sweetener<sup>1</sup> Natural Flavor<sup>2</sup>



- Zero added sugar
- Good source of vitamins and minerals

**INGREDIENTS:** Water, Monocalcium Phosphate, Natural Flavors, Citric Acid. Trisodium Citrate. Magnesium Sulfate. Stevia Sweetener and Natural Flavor. Malic Acid. Fruit and Vegetable Juice Color. Ascorbic Acid, Maltodextrin, Niacinamide, Zinc Bisglycinate, D-Calcium Pantothenate, Pyridoxine HCI, Riboflavin, Thiamine Mononitrate, Folic Acid.

Cargill ingredients are in **bold**.

Produced in a facility that uses: Wheat, Soy, Dairy (Milk), Egg, Peanuts. Tree Nuts. Fin Fish. Crustacea and Sesame.



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- <sup>1</sup> EverSweet: No GMO Ingredients Process Verified by SGS (sqs.com/non-gmo)
- <sup>2</sup> ClearFlo: Non-GMO Project Verified

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#### **Nutrition Facts**

Serving size 12 fl oz (355ml)

Amount per serving	5
Calories	<u> </u>
% Dai	ly Value*
Total Fat 0g	0%
Saturated Fat 0g	0%
<i>Trans</i> Fat 0g	
Cholesterol 0mg	0%
Sodium 90mg	4%
Total Carbohydrate 1g	0%
Dietary Fiber 0g	0%
Total Sugars 0g	
Includes 0g Added Sugars	0%
<b>Protein</b> 0g	
Vitamin D 0mcg	0%
Calcium 180mg	15%
Iron 0.2mg	0%
Potassium 0mg	0%
Vitamin C 142mg	160%
Thiamin 1.7mg	140%
Riboflavin 1.9mg	150%
Niacin 22.3mg NE	140%
Vitamin B <sub>6</sub> 2.2mg	130%
Folate 745mcg DFE (445mcg folic acid)	190%
Pantothenic acid 11.2mg	220%
Magnesium 60mg	15%
Zinc 2.9mg	25%

The % Daily Value (DV) tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice



## **Snacks**

Snacking has become an integral part of consumer eating habits. That has elevated expectations for great taste, improved nutrition and label-friendly ingredients.

Lavash Cracker

Onion-Chive Seasoned Sour Cream





### **Lavash Cracker**

**Featuring Pink Himalayan Salt Untreated** 



 Exotic pink salt crystals add premium flavor and appearance

INGREDIENTS: Enriched Flour (Wheat Flour, Malted Barley Flour, Niacin, Reduced Iron, Thiamine Mononitrate, Riboflavin, Folic Acid), Honey, Soybean Oil, Salt, Yeast, Sorbitan Monostearate, Ascorbic Acid, Whole Eggs, Citric Acid, Pink Himalayan Salt, Water.

Cargill ingredients are in **bold**.

ALLERGEN STATEMENT: Wheat, Soy and Eggs.

**Produced in a facility that uses:** Dairy (Milk), Peanuts, Tree Nuts, Fin Fish, Crustacea and Sesame.

Nutrition	<b>Facts</b>
Serving size	1 Piece (15g)
Amount per serving Calories	50
	% Daily Value*
Total Fat 0g	0%
Saturated Fat 0g	0%
Trans Fat 0g	
Cholesterol 0mg	0%
Sodium 110mg	5%
Total Carbohydrate 10g	4%
Dietary Fiber 0g	0%
Total Sugars 0g	
Includes 0g Added Sugars	0%
Protein 2g	
Vitamin D 0mcg	0%
Calcium 0mg	0%
Iron 0.7mg	4%
Potassium 0mg	0%

contributes to a daily diet. 2,000 calories a day is used for general nutrition



## Onion-Chive Seasoned Sour Cream

Featuring SimPure® soluble rice flour and sea salt



Label-friendly texturizing ingredients

INGREDIENTS: Sour Cream (Whole Milk, Heavy Whipping Cream [Cream, Milk], Corn Starch, Tara Gum, Sodium Citrate, Guar Gum, Citrus Fiber, Potassium Sorbate, Lactic Acid Cultures), Seasoning (Dried Onion, Soluble Rice Flour, Sea Salt, Sugar, Yeast Extract, Chives, Spices, Mustard Seeds, Modified Starch, Porcini Mushroom Powder, Mushrooms).

Cargill ingredients are in **bold**.

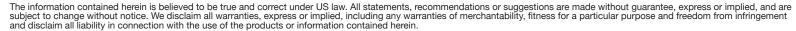
ALLERGEN STATEMENT: Contains Dairy (Milk).

**Produced in a facility that uses:** Wheat, Soy, Eggs, Peanuts, Tree Nuts, Fin Fish, Crustacea and Sesame.



#### **Nutrition Facts** Serving size 2 Tbsps (30g) **Amount per serving** 60 Calories % Daily Value Total Fat 5g Saturated Fat 3g 15% Trans Fat 0g Cholesterol 15mg 5% Sodium 160mg 7% Total Carbohydrate 2g 0% Dietary Fiber 0g 0% Total Sugars 2g Includes < 1g Added Sugars 2% Protein 1g Vitamin D 0.4mcg 2% Calcium 30mg 2% Iron 0.1mg 0% Potassium 35mg 0% \* The % Daily Value (DV) tells you how much a nutrient in a serving of food

contributes to a daily diet. 2,000 calories a day is used for general nutrition





## Sugar Reduction

Sugar reduction continues to be a hot-button topic for consumers and formulators alike. But with innovative new sweetener options, better-for-you choices don't have to feel like a compromise.

Pina Colada-Flavored Mixer

Tropical Fruit-Flavored Functional Water







### Pina Colada-Flavored Mixer

Featuring EverSweet<sup>®</sup> stevia sweetener + ClearFlo<sup>™</sup> natural flavor, citric acid, sodium citrate and Zerose<sup>®</sup> erythritol



Stevia Sweetener<sup>1</sup> Natural Flavor<sup>2</sup>





- Zero added sugars
- EverSweet + ClearFlo dramatically improves sweetness quality and dissolution
- Citrates enhance flavor & extend shelf life

INGREDIENTS: Carbonated Water, Natural Flavors, Citric Acid, Stevia Sweetener and Natural Flavor, Malic Acid, Sodium Citrate.

Cargill ingredients are in **bold**.

**Produced in a facility that uses:** Wheat, Soy, Dairy (Milk), Egg, Peanuts, Tree Nuts, Fin Fish, Crustacea and Sesame.





Nutrition	<b>Facts</b>
Serving size	4 fl oz (120g)
Amount per serving Calories	0
	% Daily Value
Total Fat 0g	0%
Saturated Fat 0g	0%
Trans Fat 0g	
Cholesterol 0mg	0%
Sodium 10mg	0%
Total Carbohydrate < 1g	0%
Dietary Fiber 0g	0%
Total Sugars 0g	
Includes 0g Added Sugars	0%
Erythritol < 1g	
Protein 0g	
Vitamin D 0mcg	0%
Calcium 0mg	0%
Iron 0mg	0%
Potassium 0mg	0%

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Prototype: WOL000780001 (8/23)



<sup>&</sup>lt;sup>2</sup> ClearFlo: Non-GMO Project Verified

#### **Tropical Fruit Flavored Functional Water**

Featuring EverSweet® stevia sweetener + ClearFlo™ natural flavor



Stevia Sweetener<sup>1</sup> Natural Flavor<sup>2</sup>



- Zero added sugar
- Good source of vitamins and minerals

**INGREDIENTS:** Water, Monocalcium Phosphate, Natural Flavors, Citric Acid. Trisodium Citrate. Magnesium Sulfate. Stevia Sweetener and Natural Flavor. Malic Acid. Fruit and Vegetable Juice Color. Ascorbic Acid, Maltodextrin, Niacinamide, Zinc Bisglycinate, D-Calcium Pantothenate, Pyridoxine HCI, Riboflavin, Thiamine Mononitrate, Folic Acid.

Cargill ingredients are in **bold**.

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#### **Nutrition Facts**

Serving size 12 fl oz (355ml)

Amount per serving	5
Calories	<u> </u>
% Dai	ly Value*
Total Fat 0g	0%
Saturated Fat 0g	0%
<i>Trans</i> Fat 0g	
Cholesterol 0mg	0%
Sodium 90mg	4%
Total Carbohydrate 1g	0%
Dietary Fiber 0g	0%
Total Sugars 0g	
Includes 0g Added Sugars	0%
<b>Protein</b> 0g	
Vitamin D 0mcg	0%
Calcium 180mg	15%
Iron 0.2mg	0%
Potassium 0mg	0%
Vitamin C 142mg	160%
Thiamin 1.7mg	140%
Riboflavin 1.9mg	150%
Niacin 22.3mg NE	140%
Vitamin B <sub>6</sub> 2.2mg	130%
Folate 745mcg DFE (445mcg folic acid)	190%
Pantothenic acid 11.2mg	220%
Magnesium 60mg	15%
Zinc 2.9mg	25%

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# Let's get to work on your next innovation.

Contact us at 1-800-932-0544, <u>customerservice@cargill.com</u> or visit <u>cargill.com</u>.



