# Ever sustainable. Ever innovating.

EverSweet® stevia sweetener



Since 2010, Cargill has led the industry in more-sustainable and ethical production of stevia sweeteners – while continually striving to surpass our own benchmarks.

## **EverSweet® — Next-generation stevia sweetness**





The leaf's sweetest components, Reb M & D, make up less than 1%

Cargill, in partnership with dsm-firmenich (Avansya), perfected a process for producing Reb M & D more sustainably via fermentation Fermentation uses significantly less land, creates fewer byproducts & CO<sub>2</sub> than leaf





EverSweet enables up to 100% sugar reduction with deliciously sweet taste

### Measurable advantages for the environment

In 2019, through our partnership with Avansya, we became the first in the industry to publish a Life Cycle Assessment (LCA) on EverSweet stevia sweetener to assess its environmental footprint. And in 2024, we conducted a second LCA to address improved production efficiencies and adjust comparative ingredients.

### **New study details:**

- Commercial output #2.3x; further reducing our environmental footprint
- 6 sweeteners compared:
  Reb A from leaf, bioconverted
  Reb M, Reb M from leaf, beet
  sugar, cane sugar, sucralose
- 1st high-intensity sweetener to use PEF impact assessment method
  & ISO 1044 panel review

New LCA demonstrated sustainability advantages over sugar:

96% lower land-use-related impacts

97% lower water footprint

81% reduction in carbon footprint

Learn more at cargill.com/sustainablestevia.

# **EverSweet® + ClearFlo:® Award-winning innovation**



Cargill's newest sweetener system combines stevia sweetener and natural flavor in a single ingredient



Enables deeper sugar reduction, cleaner sweetness and better solubility, while improving sensory performance



Recognized with a
2023 Bronze Edison
Award™ for Innovation
in Food and Agricultural
Advancements

Sustainability credentials. Optimal sweetness. Cost-effective.

Learn more about EverSweet advantages, then let's get started!

