

## Cargill Integra Ireland - Castleblayney



**From the North:** From Belfast International Airport, follow signs for Craigavon on the A26 and at the junction with the M1, join the motorway by taking the 4th exit from the roundabout, signposted The West, Craigavon. From Belfast City Airport, follow signs for Belfast and join the M3 motorway, signposted The North (M2, M5), The West, The South (M1). At Junction 1A, leave the motorway and join the A12. After approximately 2 miles, join the M1 motorway by taking the 3rd exit from the roundabout, signposted Dublin, Craigavon, The West). At Junction 11 of the M1, join the M12 motorway, signposted Craigavon, then at the traffic lights, turn left onto the A3, signposted Portadown. Remain on the A3, following signs for Armagh. When you reach Armagh (approx 12 miles), remain on the A3 following signs for Monaghan, Keady and at the border with the Republic of Ireland, remain on the N12. After 4 miles, turn left onto the N2, signposted Dublin and then remain on the N2 until you reach Castleblayney (approx 15 miles). As you enter Castleblayney, you will see Carvilles service station on your right. The entrance to Cargill Integra can be found by turning left into the yard of Castlecool Cold Store.

**From the South :** From Dublin airport follow the N1/M1, signposted Belfast for approximately 35 miles before leaving the motorway to join the N33, signposted Ardee, Derry. At the first roundabout, take the 2nd exit, signposted Derry and at the next roundabout, take the 2nd exit onto the N2, signposted Derry. Remain on the N2 through Carrickmacross until you reach Castleblayney. when you reach a T-junction, turn left to stay on the N2 and then head right at the mini-roundabout, again staying on the N2. Just before you leave Castleblayney, you will see Carvilles service station on your left. The entrance to Cargill Integra can be found by turning right into the yard of Castlecool Cold Store.